



# TUBACEX INDIA

SEAMLESS STAINLESS STEEL  
TUBULAR PRODUCTS

**TUBACEX  
INDIA**

**TUBACEX  
GROUP**

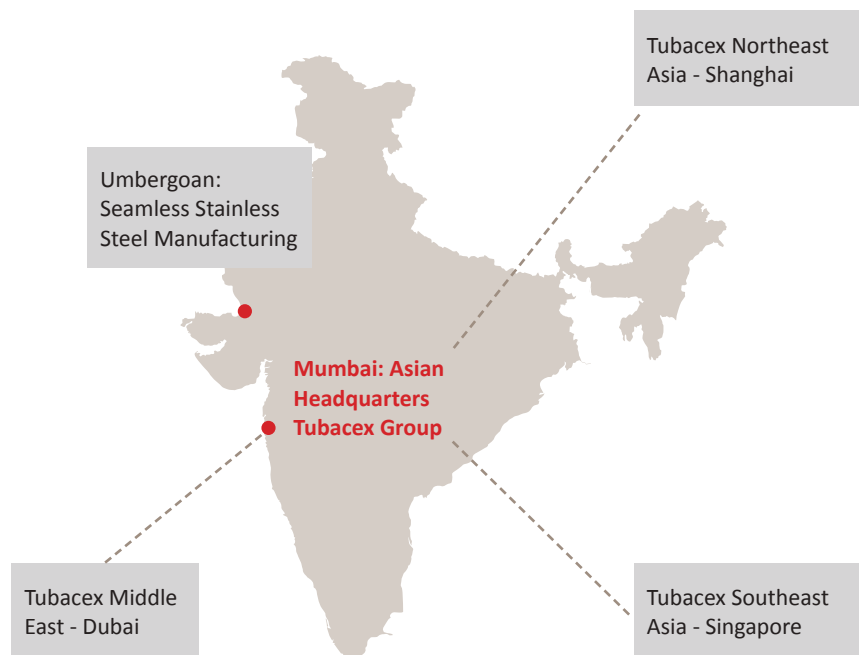
# Tubacex India: The Center of Tubacex Group in Asia



## Tubacex India

Tubacex India has been established by The Tubacex Group, worldwide leader in Stainless Steel and High Nickel Alloys Seamless Tubular solutions, as the commercial and operations center of the group in Asia. Along with the whole range of Tubacex Group products supplied from our commercial network based in our Mumbai office, a state of the art seamless stainless steel mill is located at Umbergoan, Gujarat.

The Tubacex Commercial network in Asia consist of offices in Dubai, Shanghai and Singapore, which are coordinated by our regional headquarters in Mumbai.



Seamless Stainless Steel Tubes , Pipes , U-Tubes

Manufacturing Unit in Umbergaon, 150 Km North of Mumbai

Nearest International airport and seaport is Mumbai

Total land area is 52,414 Sq M and an additional 16,188 Sq M for expansion

Building Area is 24,081 Sq M

Employees 200

Corporate office at Bandra Kurla Complex, Mumbai, commercializing the whole range of The Tubacex Group

## The Tubacex Group

The Tubacex Group has become one of the world's main seamless stainless steel and nickel alloy tubular solutions providers.

Founded in 1963, Tubacex brings the experience of a world leader combined with a strong R&D effort which is needed to fulfill the future needs of the industry.

The Tubacex Group, exporting into more than 100 countries worldwide, has a share of approximately 15% of the world market of seamless stainless steel tubular solutions, with a total workforce of approximately 2,400 employees. The headquarters is located in Llodio, 25 km (15 miles) from the seaport city of Bilbao, in northern Spain.

The Tubacex Group's integrated production process includes a steel making plant, several extrusion and cold finishing mills, trepanning facilities, fitting and special components producers and a wide network of service centers which provide a wide range of added value operations to the group's portfolio.

	SOLUTIONS	BUSINESS UNIT	RANGE
	Stainless Steel and High Nickel alloys bars and billets	<b>ACERALAVA</b> TUBACEX GROUP	<b>Round and Square Stainless and Nickel alloy billets</b> Rolled from 120 to 280mm (4 3/4" – 11") Forged from 230 to 508 mm (9" – 20")  Aceralava is the main steel supplier of the Tubacex Group's companies. It also supplies its products to the Stainless Steel Market. Aceralava's manufacturing range covers the main stainless steel grades requested by the industry, with exceptions possible on request.
	Seamless Pipe and Tubes to 8" (extrusion, piercing, cold finishing)	<b>TTI</b> TUBACEX GROUP	<b>Seamless Stainless Steel and Nickel Alloy tubes and pipes</b> The size manufactured through the extrusion press and the 11 cold rolling machines, goes from 1/2" up to 8" NPS, or 19 – 250 mm OD, at manufacturing facilities located at Llodio and Amurrio (Spain).  A specific line is fully devoted to OCTG (oil country tubular goods) manufacturing, in a range that goes to 9 5/8" (currently in trial).
		<b>SCHOELLER BLECKMANN</b> TUBACEX GROUP	<b>Seamless Stainless Steel pipes and tubes</b> Schoeller Bleckmann Edelstahlrohr, located in Ternitz, Austria, manufactures Seamless Stainless Steel in dimensions between 1/8" and 8" NPS, or 6 – 250 mm OD.  A specific plant is devoted to special tube manufacturing, with focus in straight and welded tubes for umbilical application and other high demanding applications (Nuclear, Fertilizer).
		<b>SALEM TUBE</b> TUBACEX GROUP	<b>Welded and Seamless Stainless Steel and Nickel Alloy tubes.</b> Located in Greenville, PA (USA) Salem Tube's manufacturing range goes from 1/8" to 2" OD.  The company is highly specialized in precision tubing for the most demanding industries such as military and aerospace, with a heavy concentration of high nickel alloy tubing in their product portfolio.
	Seamless Pipe and Tubes to 72"	<b>TUBACEX INDIA</b> TUBACEX GROUP	<b>Seamless Stainless Steel tubes and pipes</b> Located in Umbergaon (Gujarat- India), Tubacex India manufactures cold finished tubes and pipes from 6 mm OD to 219.1 mm OD  The company is able to deliver tubes up to 28 m (length), straight and U-Shape, to a wide range of customers. The company is ISO 9001, ISO 14001 and BS OHSAS 18001 certified.
	Fittings and special connections from 1/2" to 72"	<b>IBF</b> TUBACEX GROUP	<b>Mechanically bored tubes</b> Located in Vittuone, Italy, IBF pipes division manufactures mechanically bored tubes up to 72" in any wall thickness.  <b>Fittings</b> Located in San Niccolo, Italy, IBF fittings and special parts division manufactures fittings, elbows, and special components in a manufacturing range that goes from 1/2" to 72" NPS.
	Fittings and special connections from 1/2" to 72"	<b>TTA</b> TUBACEX GROUP	<b>Stainless steel (also carbon and alloy) butt welding fittings</b> Size range goes from 1 1/2" up to 14" NPS, in short and long radius as well as in special radii.  Located in Artziniega, Spain, Tubacex Taylor Accesorios (TTA) manufactures fittings (elbows and return bends) primarily for the Petrochemical industry, perfectly complementing the portfolio of the rest of The Group.
		Stock, Service and trading Value added operations	<b>TUBACEX SERVICE SOLUTIONS</b> TUBACEX GROUP

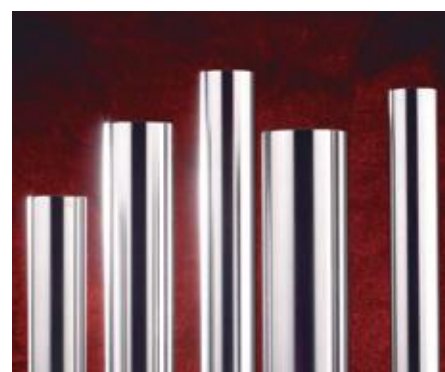
# Tubacex India: Products & Applications

- Hollows, pipes & tubes from 6 mm OD to 8"NB
- Heat exchanger tubing, straight and U- bend
- Bending capabilities 15.8 mm - 38.1 mm OD  
Max thickness up to 3.5 mm.
- Lengths up to 30 meters in Developed length, 22 meter in Straight Length

## A wide product portfolio....

Tubacex India, with a state of the art seamless stainless steel mill located at Umbergoan, Gujarat., is specialized in seamless stainless steel tube manufacturing – a high value added niche oriented to the most demanding environments. With a wide manufacturing range form 6 mm up to 8" NB, our mill is particularly well prepared to supply the most relevant sizes demanded by the industry, with particular expertise in heat exchanger applications (including the possibility of supplying bended tubes). Competitiveness is high and is being reinforced with a wide investment plan.

Product	Size Range Diameter Thickness Lengths	Specifications
Hollows	½" NB, Sch 40(21.34 X 2.11 mm) to 2" NB, Sch 80(60.34 x5.54 mm) Up to 10 Meters subject to size	ASTM/ASME A 213 / SA 213 A 268 / SA 268 A 269/ SA 269 A 270/ SA 270 A 789 / SA 789 A 790 / SA 790
Seamless Pipes and Tubes	8" NB Sch 160 ( 219.08 mm – 12.7 mm)	EN 10216 – 5 EN 10297 – 2 DN 17456 / 17458 U Bend : SA 688 / TEMA
Heat Exchanger Tubes	15.875 mm to 50.8 mm OD, up to 14 Meters Straight & U Bent tubes	
Instrumentation Tubes	6 mm to 25.4 mm	Standard Austenetic (300/400/31803) Duplex, Martensitic



**In addition to this wide portfolio, a full product range from 3mm to 72" is available from The Tubacex Group's other manufacturing units.**



### Worldwide presence

Through our commercial offices

### Competitiveness

Thanks to our lean manufacturing process

### Service

Cooperation with our customers

### Flexibility

In materials chemical composition & deliveries

### Reliability

Of a fully integrated company

Our Customers are the main driver of Tubacex India activity and efforts. Our organization and investments are continuously adapting to fulfill the increasing requirements that companies are facing every day in high demanding activities in the oil & gas, petrochemical, chemical and power generation industries. These new challenging needs are driving us to implement the most advanced verification equipment and inspection procedures to assure product quality and high service, guaranteed by a fully integrated company with a worldwide presence.



## OIL AND GAS EXPLORATION AND PRODUCTION

New challenging corrosive environments and applications are driving The Tubacex product portfolio of corrosion resistant alloys in both on-shore and off-shore E&P, with a particular focus in:

- Oil Country Tubular Goods (OCTG) • Umbilical tubes along with a wide range of seamless stainless and high nickel alloys for subsea applications (risers, flowlines, manifolds...)
- Tubes for platforms (piping systems, separators...).



## REFINING, PETROCHEMICAL AND CHEMICAL

Tubacex offers an extensive grade and size portfolio to achieve designers expectations regarding several areas and equipment in the Petrochemical and Chemical industry, particularly:

- Regas Facilities • Refineries • Heat exchangers • Reactors • Furnaces, Heaters and Re-Heaters • Other process industries.



## FERTILIZER PRODUCTION

Fertilizer production materials need to with stand severe corrosion conditions. Tubacex provides pipes & tubes for the equipment involved in the production of Urea, Ammonia, Nitric acid, Sulphuric acid, Phosphoric acid and Melamine.

- Strippers • Condensers • Scrubbers • Reactors • Piping



## POWER GENERATION

Tubacex's manufacturing range covers the main stainless steel heat resistant grades used in boiler equipment, in both:

- Critical equipment • Ultra Super Critical (USC) equipment • Industrial power plants • Nuclear power plants.



## STOCK FOR DISTRIBUTION AND OTHER INDUSTRIES

Tubacex's manufacturing range covers the main seamless stainless steel portfolio for distributors worldwide:

- Pipes and Tubes according to all relevant standards • Hollow Bars for metal-mechanic industry through Tubacex Service Solutions • Instrumentation and hydraulic tubing for a wide range of high added value industries, including automotive and aerospace. • Round Bars.

# Tubacex India: Dimension & grades

## Manufacturing Range

With a wide manufacturing range from 6 mm up to 8" NB, our mill is particularly well prepared to supply the most relevant sizes demanded by the industry - up to 3". In addition to its extensive manufacturing range, seamless sizes from 3 mm to 72 " are available in Tubacex Group's other manufacturing units, directly from the mills or through Tubacex Group's comprehensive stock program.



Nominal Pipe size		Outside Diameter	Schedule 5S		Schedule 10S		Schedule 40S		Schedule 80S		Schedule 160S		Schedule XXS	
mm	inch	mm	Wt mm	Weight (KGM)	Wt mm	Weight (KGM)	Wt mm	Weight (KGM)	Wt mm	Weight (KGM)	Wt mm	Weight (KGM)	Wt mm	Weight (KGM)
6	1/8	10.30	-	-	1.24	0.28	1.73	0.37	2.41	0.47	-	-		
8	1/4	13.70	-	-	1.65	0.49	2.24	0.63	3.02	0.80	-	-		
10	3/8	17.10	-	-	1.65	0.63	2.31	0.84	3.20	1.10	-	-		
15	1/2	21.30	1.65	0.80	2.11	1.00	2.77	1.27	3.73	1.62	4.78	1.95	7.47	2.55
20	3/4	26.70	1.65	1.03	2.11	1.28	2.87	1.69	3.91	2.20	5.56	2.90	7.82	3.64
25	1	33.40	1.65	1.30	2.77	2.09	3.38	2.50	4.55	3.24	6.35	4.24	9.09	5.45
32	1 1/4	42.20	1.65	1.65	2.77	2.70	3.56	3.39	4.85	4.47	6.35	5.61	9.70	7.77
40	1 1/2	48.30	1.65	1.91	2.77	3.11	3.68	4.05	5.08	5.41	7.14	7.25	10.15	9.55
50	2	60.30	1.65	2.40	2.77	3.93	3.91	5.44	5.54	7.48	8.74	11.11	11.07	13.44
65	2 1/2	73.00	2.11	3.69	3.05	5.26	5.16	8.63	7.01	11.41	9.53	14.92	14.02	20.39
80	3	88.90	2.11	4.51	3.05	6.45	5.49	11.29	7.62	15.27	11.13	21.35	15.24	27.68
90	3 1/2	101.60	2.11	5.18	3.05	7.40	5.74	13.57	8.08	18.63	-	-	-	-
100	4	114.30	2.11	5.84	3.05	8.36	6.02	16.07	8.56	22.32	13.49	33.54	17.12	41.03
125	5	141.30	2.77	9.47	3.40	11.57	6.55	21.77	9.53	30.97	15.88	49.11	19.05	57.43
150	6	168.30	2.77	11.32	3.40	13.84	7.11	28.26	10.97	42.56	18.26	67.56	21.95	79.22
200	8	219.10	2.77	14.79	3.76	19.96	8.18	42.55	12.70	64.64	23.01	111.27	22.23	107.92
250	10	273.10	3.40	22.63	4.19	27.78	9.27	60.31	12.70	96.01	28.58	172.33	25.40	155.15
300	12	323.90	3.96	31.25	4.57	36.00	9.53	73.88	12.70	132.08	33.32	238.76	25.40	186.97

## Grade portfolio

Tubacex India is specialized in Standard austenitic and Ferritic-Austenitic Seamless Stainless Steel tubes and pipes, while high nickel alloy grades are available in other Tubacex Group companies.

The Tubacex Group has its own steel melting shop, Aceralava. Aceralava's manufacturing range covers the main stainless steel grades requested by the industry and a tailor made list of steels. Our metallurgical engineers are devoted to the development of sophisticated steels capable of operating in the demanding environments of the future. Exceptions over the standard steel grades can be met upon request. In addition to these standards, Tubacex's capabilities include a wide range of stainless steel and high nickel alloy grades depending on our customers' requirements.



STAINLESS STEEL GRADES								
	ASTM	WNR	AFNOR	C max*	Cr	Ni	Mo	Other
MARTENSITIC FERRITICS	405	1.4002		0,025	11.5/12.5			
	410	1.4006		0,025	12.5/13.5			
AUSTENITIC	304	1.4301	TU Z 6 CN 18-09	0,08	17/20	8/11		
	304 L	1.4306	TU Z 2 CN 18-10	0,03	18/20	10/12		
	304 L	1.4307	TU Z 3 CN 19-09	0,03	17,5/19,5	8/10,5		
	304 H		TU Z 6 CN 19-10	0,04/0,10	18/20	8/11		
	321	1.4541	TU Z 6 CNT 18-10	0,08	17/19	9/12		5 C < Ti <= 0,60
	321 H		TU Z 6 CNT 18-12 B	0,04/0,10	17/20	9/13		4 C < Ti <= 0,60
	347	1.4550	TU Z 6 CNNb 18-10	0,08	17/19	9/12		10 C < Nb <= 1,0
	347 H		TU Z 6 CNNb 18-12 B	0,04/0,08	17/20	9/13		8 C < Nb <= 1,0
	316	1.4401	TU Z 6 CND 17-11	0,08	16/18	11/14	2/3	
	316 L	1.4404	TU Z 2 CND 17-12	0,03	16/18	11/14	2/3	
	316 Ti	1.4571	TU Z 6 CNDT 17-12	0,08	16,5/18,5	10,5/13,5	2/2,5	5 C < Ti <= 0,80
	(316 L)	1.4435	TU Z 2 CND 17-13	0,03	17/18,5	12,5/15	2,5/3	
	(316)	1.4436	TU Z 6 CND 17-12	0,07	16,5/18,5	11/14	2,5/3	
	316 Nb	1.4580		0,08	16/18	11/13	2/2,5	10 C < Nb <= 1,0
	316 N/316 LN			0,03	16/18	11/14	2/3	N 0,10/0,16
	316 L urea			0,03	17/18	13/15	2/3	
	317			TU Z 2 CND 19-15	0,08	18/20	11/15	3/4
317 L	1.4438		TU Z 2 CND 19-15	0,03	18/20	11/15	3/4	
310 S/310 H	1.4845		TU Z 12 CN 25-20	0,08	24/26	19/22	<= 0,75	
310 HCbN	1.4952			0,07	24/26	19/22		0,2 < Nb <= 0,6
310 MoLN	1.4466			0,02	24/26	21/23	2/2,5	N=0,1/0,15 Si<0,4 P<0,02
FERRITIC AUSTENITIC	UNS S31803	1.4462	TU Z 2 CND 22-05-03	0,03	21/23	4,5/6,5	2,5/3,5	N 0,12/0,20
	UNS S32750	1.4410			24,0/26,0	6,0/8,0	3,0/5,0	
	UNS S32760	1.4501	TU Z 3 CND 25-06-Az	0,03	24/26	6/8	3/5	N 0,2/0,3 Cu & W 0,5/1,0
HIGH NICKEL	UNS S31254	1.4547		0,02	19,5/20,5	17,5/18,5	6,0/6,5	Cu 0,50/1,00 N 0,18/0,22
	904 L	1.4539	TU Z 1 CNDU 25-20	0,02	19/21	24/26	4/5	Cu 1,20/2,00 N 0,04/0,10
	800-H-HT	1.4876	(TU Z10 NC 32-21)	0,6/0,10	19/23	30/35		Al & Ti 0,15/0,60
	UNS N08020	2.4660		0,07	19/21	32/38	2/3	Cu 3/4 Nb 8xC-1,0 Fe Balance
	UNS N08825	2.4858		0,05	19,5/23,5	38/46	2,5/3,5	Cu 1,5/3,0 Al 0,2 max Ti 0,6/1,2 Fe Balance
	UNS N08028	1.4563	TU Z2 CNDU 31-27	0,03	26/28	30/32	3/4	Cu=0,8/1,4 N=0,04/0,15 Fe Balance
G-3 N06985					21,0/23,5	44,0/52,0	6,5/8,0	Fe: 18,0/21,0

TX India  Other TX Group Units

\* Maximum unless otherwise indicated. \*\* Tubacex name.

In addition to these standards, Tubacex's capabilities include a wide range of stainless steel and high nickel alloy grades depending on our customers' requirements.

# Tubacex India: Machinery & Equipment

## Wide range of equipment...

Tubacex India is equipped with both hot and cold rolling machines, These include hot piercing mill, several pilger mills and drawing benches, solution annealing and bright annealing furnaces, automated straightening and cutting machines, among others.

The Tubacex Group adds a wide range of technologies to complement Tubacex India's capabilities, with extrusion presses, further cold finishing equipment and technologies that allow The Tubacex Group to offer the widest portfolio in the seamless stainless steel industry.



Hot Mill for the Manufacturing of Seamless Mother Hollows

Pilgers Mills

Automated Draw Benches

Solution Annealing Furnace

Bright Annealing Furnace

Automated Straightening Machine

Cutting machine

U Bend Stress Relieving Equipment

## Piercing Mill



## Pilger and Draw Benches



## Heat Treatment and Straightening Facility





## ...and testing devices

Providing our customers with premium quality products has always been a driving force in our company. The International quality products we manufacture go through exhaustive R&D and rigorous inspection. Continuous standardized quality assurance, control and improvement programs ensure the best possible product at competitive prices. Our products can be approved and inspected by any of these internationally renowned inspection agencies such as: EIL, Lloyds, BVQI, BVIS, TUV, SGS, UHDE, TEIL, BUREAU VERITAS, LINDE, DAVY, JE, DNV, IBR, MOODY etc. To ensure that our products are of the most premium quality, we have a sophisticated testing facility to carry out various inspections and tests to ensure superior quality and sustainability.

## In-house Testing Facility



## New Laboratory



**In-house facility for various testing required for product**

**Experienced and well qualified engineers for Lab testing**

**Team of expert quality engineers for visual & dimensional inspection**

**Third party inspections & customer inspection as per requirement**



### In- House Testing Facility

Visual & Dimensional Inspection	IGC- Practice- A & E
PMI Test	Boroscopic Examination
Reverse Bend / Flattening Test	Flange Test
Flaring Test	Flattening Test
Macro and Microstructure Tests	Tensile Test
Air Under Water Test	Hardness Test
Dye Penetrant Test	Eddy Current Test
Surface Roughness Test	Impact Test
Hydro Test	Ultrasonic Test

# Quality and Approvals

The Tubacex India holds several approvals as a manufacturer of seamless tube and pipe, and can deliver tubular products in accordance with most international standards.

## MANUFACTURING STANDARDS

Apart from standards mentioned in the catalogue we also manufacture in accordance to UNE, BS, SIS, GOST, JIS and other international standards and steel grades.

## QUALITY MANAGEMENT SYSTEM CERTIFICATION

ISO 9001.

## ENVIRONMENTAL RESPONSIBILITY

The Tubacex Group is highly engaged with the environment and Tubacex India is ISO 14001 certified.

## SAFETY

Occupational Health and Safety is also a key element of our culture. The company is BS OHSAS 18001 certified.

## APPROVALS

Tubacex is approved to manufacture according to TÜV, DNV, Norsok etc. A complete list of approvals is available upon request.

## OTHER CERTIFICATIONS

Qualification as Manufacturer of Special Materials to Norsok M-650

PED 2014/68/EC ANNEX. I Para 4.3

VD TUV 418, DNV-GL Marine, ACHILLES - JQS for NORWAY & DENMARK, IBR

**Complete list of approvals and certifications is available on request.**



## MANAGEMENT SYSTEM CERTIFICATES

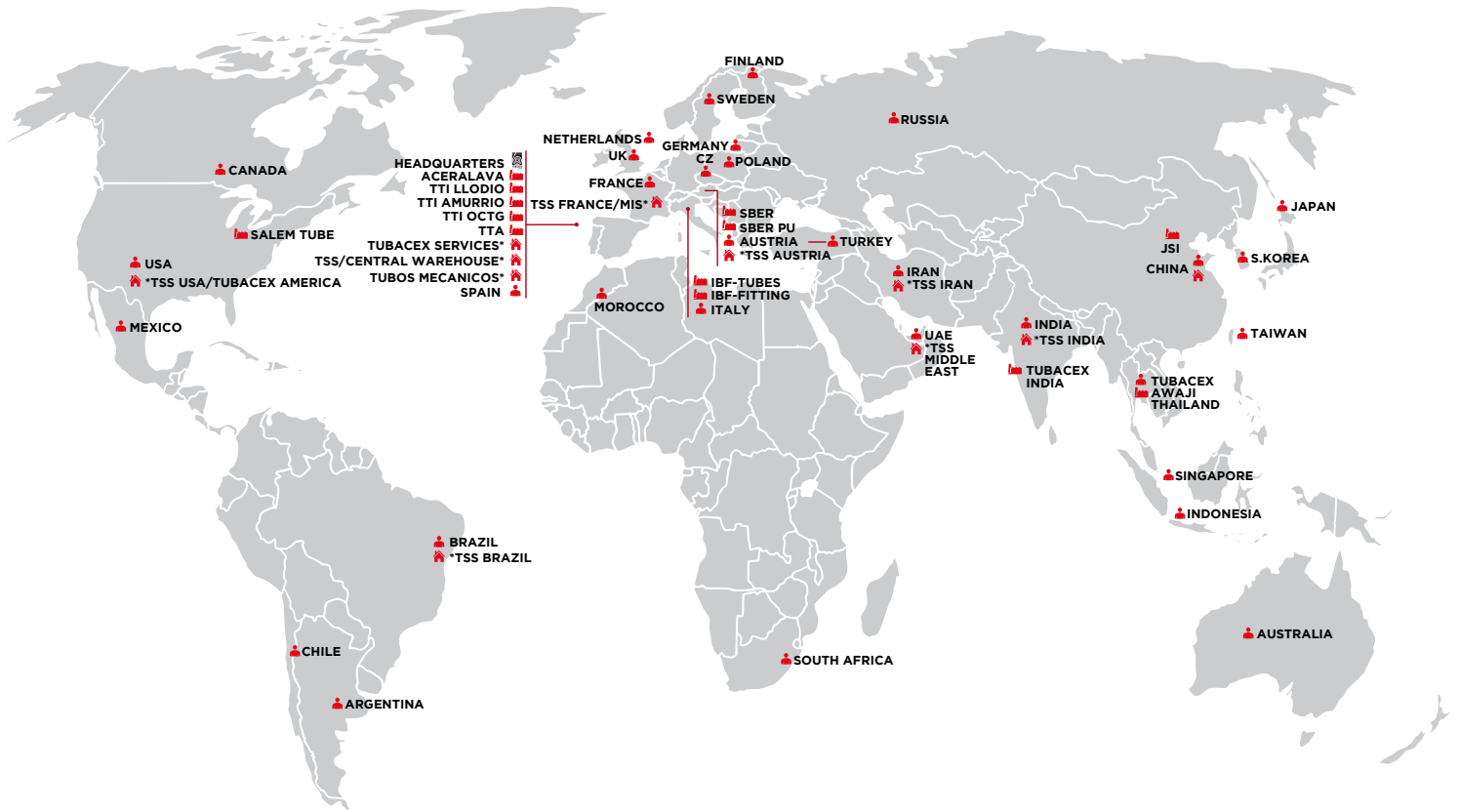
ISO 9001:2008

BS OHSAS  
18001:2007

ISO 14001:2004



# Tubacex Around The World



**MANUFACTURING**    **SERVICE CENTER**  
\*TUBACEX SERVICES SOLUTIONS    **SALES REPRESENTATION**

Currently the Tubacex Group is exporting into more than 100 countries worldwide from its manufacturing sites and warehouses. The company has 15 commercial offices and a wide network of agents in several countries that lead to a global presence.



## MANUFACTURING COMPANIES

**Acería de Álava, S.A.**  
STEEL MELTING SHOP  
Amurrio. SPAIN

**Tubacex Tubos Inoxidables, S.A.**  
HOT EXTRUSION PLANT  
Llodio. SPAIN  
COLD FINISHING PLANT  
OCTG FINISHING PLANT  
Amurrio. SPAIN

**Schoeller Bleckmann Edeltahlrohr, GmbH**  
COLD FINISHING PLANT  
HOT EXTRUSION PLANT  
SPECIAL TUBE PLANT  
Ternitz. AUSTRIA

**Salem Tube, Inc.**  
COLD FINISHING PLANT  
Greenville. PA. USA

**IBF, S.p.a.**  
TUBES DIVISION  
Vituone - Milano ITALY  
FITTINGS DIVISION  
San Nicolò - Piacenza ITALY  
JSI CO. LTD.  
FITTINGS AND SPECIAL  
COMPONENTS FOR NUCLEAR  
Jilin City - China

**TUBACEX PRAKASH**  
COLD FINISHING PLANT  
Umbergaon - Gujarat. INDIA  
**Tubacex Taylor Accesorios, S.A.**  
BUTT WELDING FITTINGS  
Arzeniega. SPAIN

**Tubacex Services, S.L.**  
TUBE FINISHING SERVICES  
Santander. SPAIN

## SERVICE & DISTRIBUTION COMPANIES

**Tubacex Service Solutions, S.A.**  
STAINLESS STEEL LONG PRODUCTS  
DISTRIBUTION  
Amurrio. SPAIN

**Metaux Inox Services, S.A.S.**  
STAINLESS STEEL LONG PRODUCTS  
DISTRIBUTION  
Satolas & Bonce. FRANCE

**Tubacex America, Inc.**  
STAINLESS STEEL LONG PRODUCTS  
DISTRIBUTION  
Houston. UNITED STATES

**Tubos Mecánicos, S.A.**  
CARBON & ALLOYED MECHANICAL  
TUBING DISTRIBUTION  
Barcelona. SPAIN



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**RUSSIA:**

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