

Approval No. ST97PI

Certificate No. TA25148E

***APPROVAL OF MANUFACTURING PROCESS
OF
STEEL PIPES***

This is to certify that

Tubacex Tubes and Pipes Private Limited

Survey No. 131/1, Umbergaon Sanjan Road, Umbergaon 396171,
Valsad Dist., Gujarat, India

has been approved for the manufacturing process of undermentioned materials by the NIPPON KAIJI KYOKAI in accordance with the requirements of 1.2, Part K of the Society's "Rules for the Survey and Construction of Steel Ships" and Chapter 2, Part 1 of the Society's "Guidance for the Approval and Type Approval of Materials and Equipment for Marine Use".

The details of the relevant approval conditions are given in the PARTICULARS OF APPROVAL listed in the reverse of this certificate.

The products for the ships classed with the Society are to be manufactured, tested and inspected in compliance with the Rules.

This Certificate is valid from 12 February 2025 until 11 February 2030.

Issued at Tokyo on 12 February 2025.



M. IRISAWA

General Manager

Material and Equipment Dept.



List of PARTICULARS OF APPROVAL

	Ref. No.	MATERIALS
1.	TA25149E	Stainless Steel Pipes

No. : TA25149E

Date : 12 February 2025

PARTICULARS OF APPROVAL

Approval Condition for Manufacturing Process of Stainless Steel Pipes

1. Manufacturer : Tubacex Tubes and Pipes Private Limited
2. Material classification : Austenitic Stainless Steels
3. Method of Manufacturing : Cold finished Seamless Steel Pipe
4. Dimension : Range of Outside Dia. : 19mm ~ 38mm
Range of Wall Thickness : 1.65mm ~ 2.00mm
5. Condition of Supply : Solution Annealing Heat Treatment
6. Welding Method : Not Applicable
7. Remark : Semi-finished products are to be supplied by the Society-approved manufacturers who are able to deliver the said semi-finished products with the specified chemical composition corresponding to the above material grades approved.



M. IRISAWA

General Manager

Material and Equipment Department

