MATERIAL MANUFACTURE STATEMENT

Certificate No.:	Initial Certification date:	Validity:
10000362112-PA-DNV GL-IND Rev.2	29 December 2014	30 June 2025 to 28 December 2029

This statement consists of 4 pages

This is to certify that the product(s)

Hot Pierced and Cold Finished Stainless Steel Seamless Tubes and Pipes

Manufactured by,

Tubacex Tubes & Pipes Private Limited

Survey no. 131/1, Umbergaon – Sanjan Road, Umbergaon – 396171, Dist. Valsad, Gujarat

has been reviewed / assessed with respect to:
THE REQUIREMENTS SPECIFIED IN NORSOK M-650 ED. 4 ON QUALIFICATION OF MANUFACTURERS OF SPECIAL MATERIALS AND FOUND TO COMPLY.

Applications/limitations:

See page 2, 3 & 4
This Material Manufacture Statement to be read in full.
Reference to the part of this statement which may lead to misinterpretation is not permissible.

This certificate is valid for the following products:

NORSOK M-630:2020 MDS S18 Rev. 1 ASTM A269 Grade TP316
NORSOK M-630:2020 MDS S11 Rev. 1 ASTM A312 Grade TP316
NORSOK M-630:2020 MDS D48 Rev. 6 ASTM A789 Grade UNS S31803
NORSOK M-630:2020 MDS D48 Rev. 6 ASTM A789 Grade UNS S32205
NORSOK M-630:2020 MDS D58 Rev. 6 ASTM A789 Grade UNS S32750
NORSOK M-630:2020 MDS D41 Rev. 6 ASTM A790 Grade UNS S31803
NORSOK M-630:2020 MDS D41 Rev. 6 ASTM A790 Grade UNS S32205
NORSOK M-630:2020 MDS D51 Rev. 6 ASTM A790 Grade UNS S32750

Place and date:
Chennai, 30 June 2025

For the issuing office:
DNV Business Assurance India Pvt. Ltd.

Iyer, Hariharan Sundareswara
Digitally signed by Iyer, Hariharan Sundareswara
Date: 2025.07.01 23:39:58 +05'30'

Hariharan Sundareswara
Manager – Product Certification

Certificate history:

Revision	Description	Issue Date
02	Renewal of Qualification as per NORSOK M-650 Ed. 4 cl. 6.2	30 June, 2025
01	Upgradation to NORSOK M-630:2020 & Company name change from 'Tubacex Prakash India Pvt. Ltd.' to 'Tubacex Tubes & Pipes Pvt. Ltd.'	23 January, 2023
00	Recertification audit for existing certificate number 5813-2014-PC-IND valid upto 2019-12-28. New certificate number allocated	10 May, 2020
01	Scope Extension – Change of Name from Prakash Steelage Ltd. to Tubacex Prakash India Pvt. Ltd.	09 November, 2015
00	Original Statement	29 December, 2014

Products covered by this Statement:

Product Description	Product Material Specification and Grade	Product Limitation		Manufacturing Summary & QTR reference
		Tested	Qualified	
Seamless Pipes & Tubes	NORSOK M-630:2020 MDS D48 Rev. 6 ASTM A789 Grade UNS S31803	Thk: 5.40 mm	Thk: 6.75 mm	TTP/NOR/01 Rev. 00, Dt. 01.01.2022 & TTP/NOR/QTR/01 Rev. 01, Dt. 30.06.2025
		Wt: NA	Wt: NA	
	NORSOK M-630:2020 MDS D48 Rev. 6 ASTM A789 Grade UNS S32205	Thk: 5.40 mm	Thk: 6.75 mm	TTP/NOR/02 Rev. 00, Dt. 01.01.2022 & TTP/NOR/QTR/02 Rev. 01, Dt. 30.06.2025
		Wt: NA	Wt: NA	
	NORSOK M-630:2020 MDS D58 Rev. 6 ASTM A789 Grade UNS S32750	Thk: 6.00 mm	Thk: 7.50 mm	TTP/NOR/03 Rev. 00, Dt. 01.01.2022 & TTP/NOR/QTR/03 Rev. 01, Dt. 30.06.2025
		Wt: NA	Wt: NA	
	NORSOK M-630:2020 MDS D41 Rev. 6 ASTM A790 Grade UNS S31803	Thk: 5.40 mm	Thk: 6.75 mm	TTP/NOR/04 Rev. 00, Dt. 01.01.2022 & TTP/NOR/QTR/04 Rev. 01, Dt. 30.06.2025
		Wt: NA	Wt: NA	
	NORSOK M-630:2020 MDS D41 Rev. 6 ASTM A790 Grade UNS S32205	Thk: 5.40 mm	Thk: 6.75 mm	TTP/NOR/05 Rev. 00, Dt. 01.01.2022 & TTP/NOR/QTR/05 Rev. 01, Dt. 30.06.2025
		Wt: NA	Wt: NA	

Product Description	Product Material Specification and Grade	Product Limitation		Manufacturing Summary & QTR reference
		Tested	Qualified	
Seamless Pipes & Tubes	NORSOK M-630:2020 MDS D51 Rev. 6 ASTM A790 Grade UNS S32750	Thk: 6.00 mm	Thk: 7.50 mm	TTP/NOR/06 Rev. 00, Dt. 01.01.2022 & TTP/NOR/QTR/06 Rev. 01, Dt. 30.06.2025
		Wt: NA	Wt: NA	
	NORSOK M-630:2020 MDS S11 Rev. 1 ASTM A312 Grade TP316	Thk: 5.40 mm	Thk: 6.75 mm	TTP/NOR/07 Rev. 00, Dt. 01.01.2022 & TTP/NOR/QTR/07 Rev. 01, Dt. 30.06.2025
		Wt: NA	Wt: NA	
	NORSOK M-630:2020 MDS S18 Rev. 1 ASTM A269 Grade TP316	Thk: 5.40 mm	Thk: 6.75 mm	TTP/NOR/08 Rev. 00, Dt. 01.01.2022 & TTP/NOR/QTR/08 Rev. 01, Dt. 30.06.2025
		Wt: NA	Wt: NA	

Sites covered by this Statement:

Site Name	Address
Tubacex Tubes & Pipes Private Limited	Survey no. 131/1, Umbergaon – Sanjan Road, Umbergaon – 396171, Dist. Valsad, Gujarat.

Applications/Limitations:

1. This Material Manufacture Statement does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650 / NORSOK M-630.
2. Supply of the products as listed above shall be as per inspection documentation EN 10204 type - 3.1 / 3.2 requirements under the discretion of the Purchaser.
3. The production test sample shall be as per relevant MDS in addition to the purchaser's requirements.
4. The re-qualification process as per NORSOK M-650 Ed. 4, clause 8.2 shall be repeated if any essential changes are made to the production route or the manufacturing procedure. e.g. major change of manufacturing process/equipment, heat treatment etc.
5. If production is carried out at different plants / locations, a separate qualification is required for each plant. This applies also for change of in-house to subcontractors or change of subcontractor for essential operations as e.g. heat treatment, etc.
6. NDT operator qualification shall be as per EN ISO 9712 and based on the purchaser's requirements.
7. Weld repair is not permitted.
8. A temperature uniformity survey for the heat treatment furnaces shall be carried out annually inaccordance with API Spec 6A Annex M, ASTM A 991 or equivalent and additional requirements of NORSOK M-650 Ed. 4 Annex B.
9. This certificate is issued after satisfactory completion of renewal qualification as per NORSOK M-650 Ed. 4 and NORSOK M-630:2020.
10. This certificate is issued based on the requisition letter TTP/NORSOK/01 dt: 03.12.2024 from the manufacturer.
11. Acceptance of QTR is at the discretion and determination of the purchaser.

Terms and conditions:

The Statement is subject to the following terms and conditions:

- Product Liability rests with Manufacturer, in case of damages caused by defective products.
- The Statement is valid only for the product(s) listed above.
- A visit shall be made to the manufacturer in case of changes to essential variables, manufacturing summary or during re-qualification. Manufacturer shall inform the local DNV office for any changes made with respect to QTR / Manufacturing Summary.

The following changes may render this Statement invalid:

- Any deviation to application / limitation listed above
- Changes or amendments to the reference standard and manufacturing summary

END OF STATEMENT